

538

DART AEROSPACE LTD	Work Order:	24021
Description: Handle Arm	Part Number:	B67-43001-127
Dwg: B67-43001 Rev. B page 35	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/12	20
2	MC	Turn as per Dwg B67-43001 Dwg Rev: <u>5</u> Material: 6061-T6 tubing 1.00" x 0.187" wall (QQ-A-200/8 or QQ-A-225/8) (M6061T6T1.00W.188) Identify for B67-43001-127 Batch: <u>MIF101</u>	FE	05.08.15	20
3	QC2	Inspect parts as they come off the machine	R	05.08.24	20
4	MC	Deburr	FE	05.08.24	20
5	MM	Mill as per Dwg B67-43001	FE	05.08.24	20
6	QC2	Inspect parts as they come off the machine	FE	05.08.24	20
7	QC8	Second check	ML	05.09.13	20
8	MM	Deburr	FE	05.08.24	20
9	ST	Identify and Stock	DL	05/09/13	20
10	AC	Cost / part: <u>6.67</u>	SUC	05.09.14	20
11	DC	Close W/O <u>6.67</u> Inspect Level 21	ED	05/09/14	20

Rev	Date	Change	Revised By	Approved
A	05.07.20	New issue	KJ/JLM	

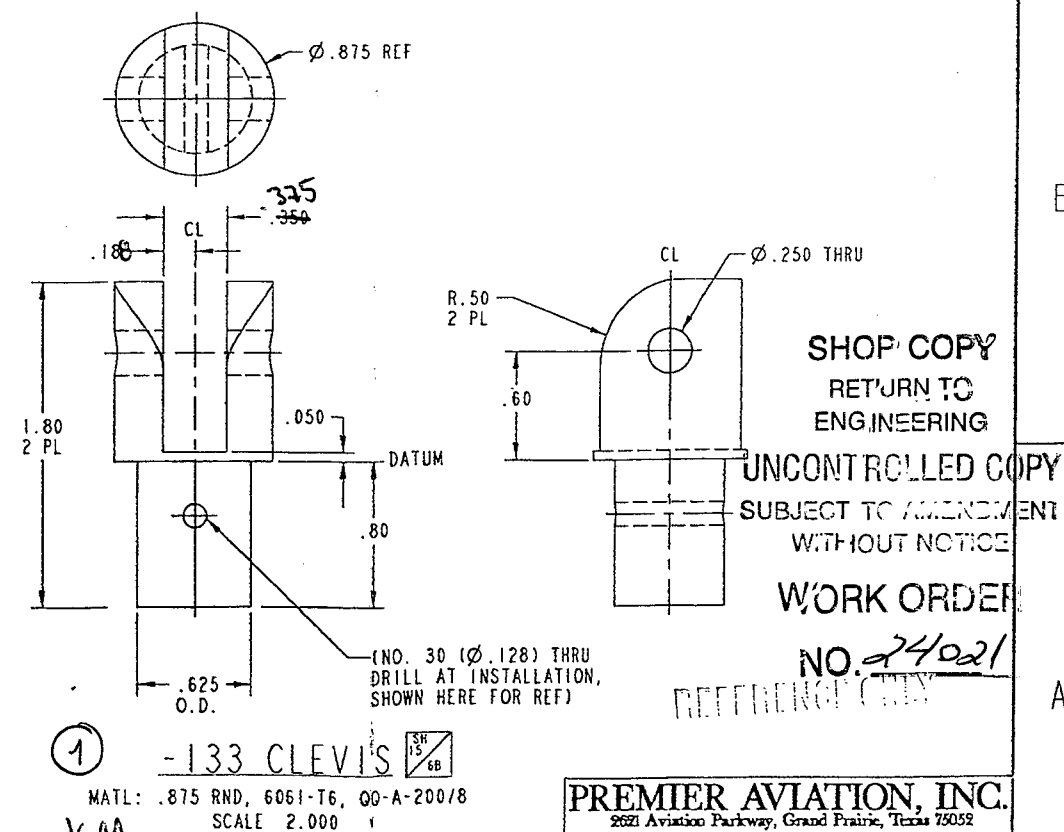
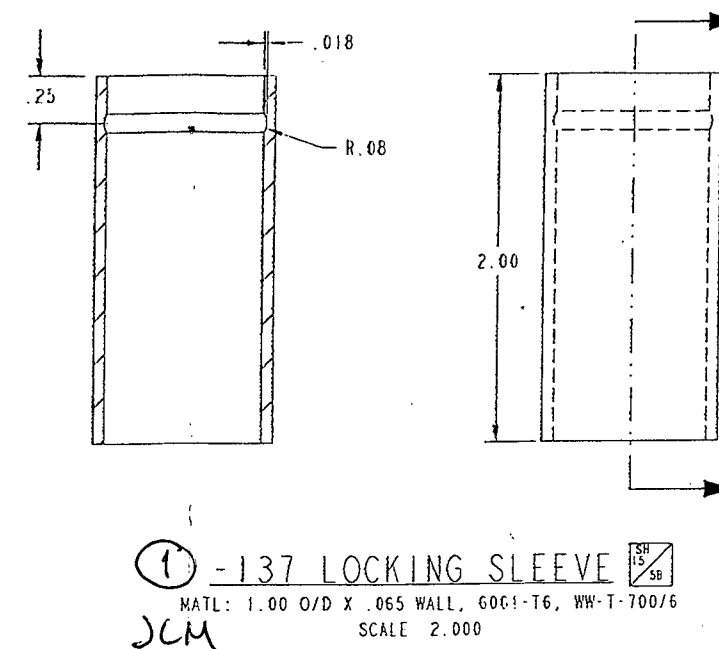
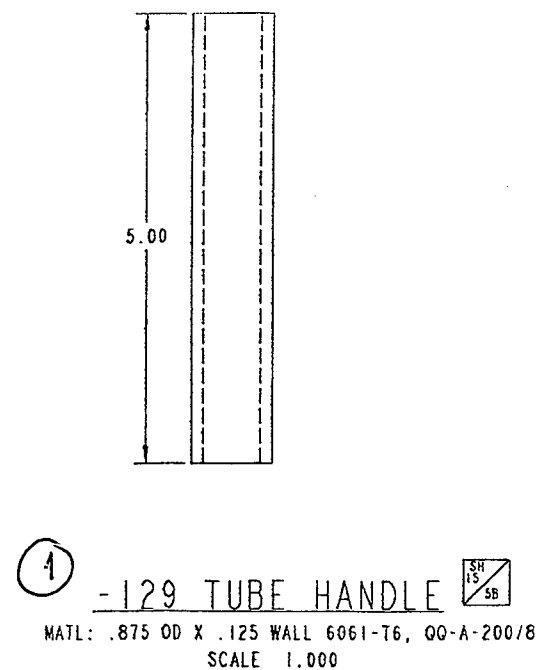
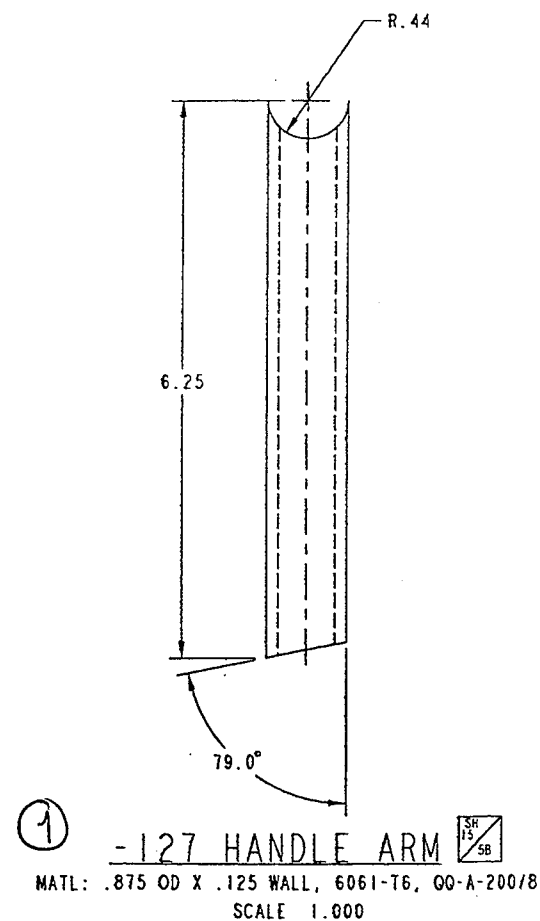
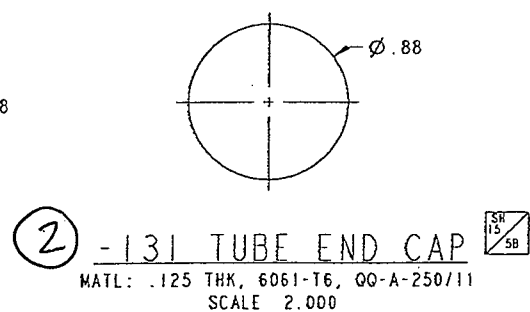
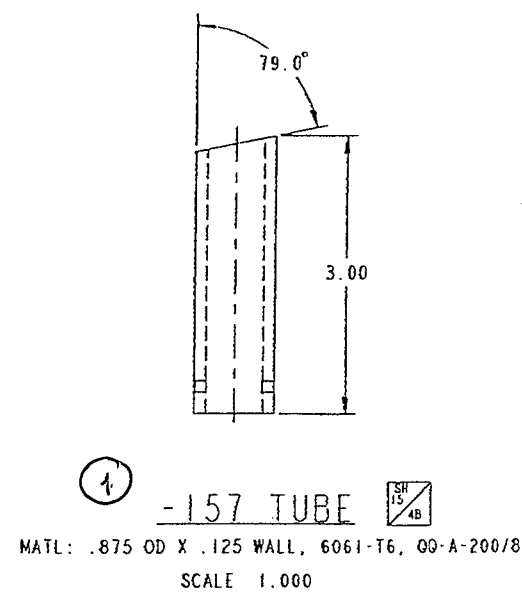
RELEASED
05/09/14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/09/14

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



ORIGINAL

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am

Work Order No	: 0024021	Department Code:	
Project Name	: pB67-43001-127 ✓	Burden Flags	: NNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-127	Invoice Number	:
Description	: Handle Arm	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 20	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 08-09-05	Actual Margin	: 0.000%
Est Finish Date	: 09-28-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

